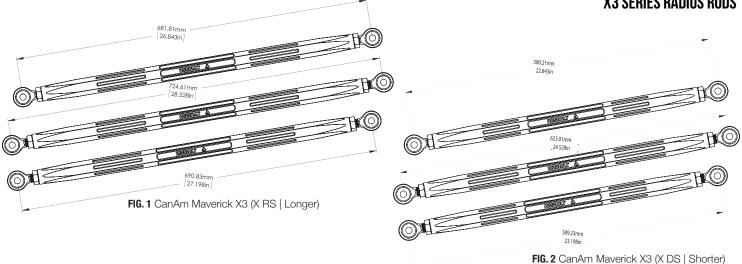


INSTALLATION INSTRUCTIONS

X3 SERIES RADIUS RODS



FROM THE TOOLBOX

15/16 Wrenches Tape Measure Red Thread Locker

NEED ADDITIONAL HELP?

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IMPORTANT

Prior to removal of OEM radius rods, take measurements from the centerpoint of the bolt from end to end on each. Note the measurements as each radius rod will need to be preset to the appropriate length prior to installation.

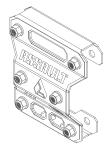
INSTALLATION

- 1. Lift the vehicle so that there is no tention on the rear suspension.
- 2. Remove the lower bolts from the shocks.
- 3. Loosen the 6 nuts on chassis brace, but do not yet remove.
- 4. Loosen the nuts/bolts on each hub, but do not yet remove.
- 5. Remove the top and bottom radius rods on each side first, then the center.
- 6. Install the pre-adjusted Assault Industries radius rods at the chassis brace first finger tighten the bolts.
- 7. Then install the radius rods on each hub from bottom to top finger tighten the bolts.
- 8. Reinstall the lower rear shock bolts.
- 9. Retorque all bolts to OEM specs and use red thread locker to prevent loosening (Do not over-torque).

Note: It is recommended that installation and alignment be performed by a qualified professional. After the first 50-100 miles recheck tightness of bolts to ensure appropriate torque spec.

For the most optimal strength and stability, get the Assault Industries chassis brace!

Heavy duty, improved rigidity!





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