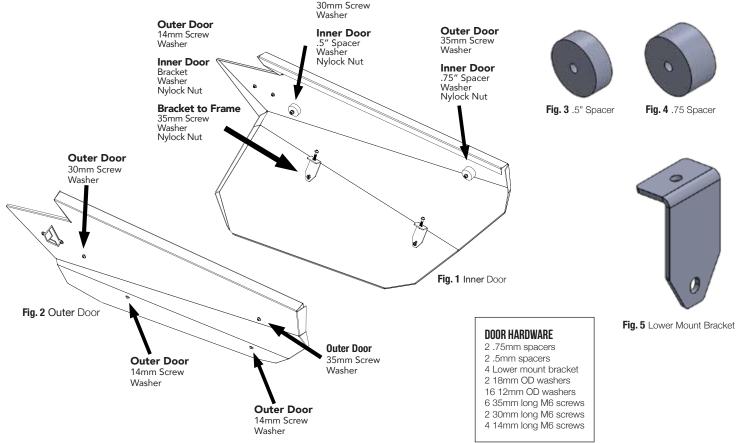


DOOR INSTALLATION



Outer Door

FROM THE TOOLBOX

Hex Key Set Wrench

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IMPORTANT

Read instructions throughly prior to installation. Installation should be performed by a qualified professional.

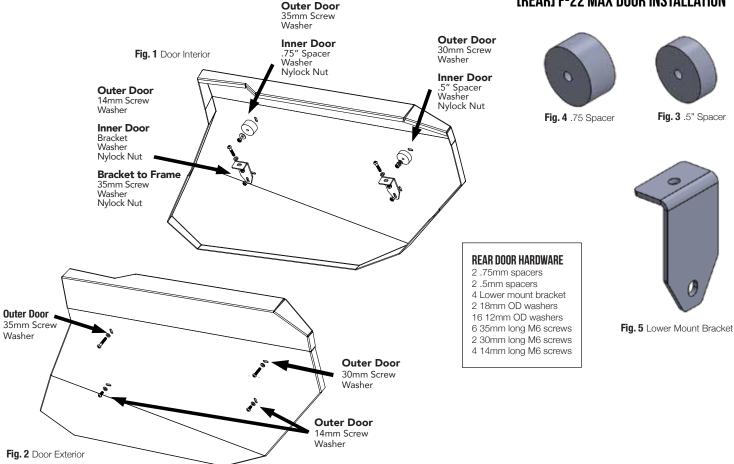
INSTALLATION

- 1. Remove the OEM door cover from the door frame.
- 2. Pre-install mount brackets on the lower holes of the doors thread on bolts and finger tighten.
- 3. Install the screws and spacers on the upper holes. Thicker spacer on the rear, thin spacer on the front.
- 4. Attach the upper portion of the door to the frame by inserting the screws with spacers through the holes of the OEM frame, thread on bolts and finger tighten.
- 5. Insert the screws for the lower frame holes through the brackets, thread on bolts and finger tighten.
- 6. Using hand tools, tighten all nuts and bolts enough that the door is sturdy but can still be moved around a bit to adjust alignment.
- 7. Once alignment is satisfactory snug all fasteners.



INSTALLATION INSTRUCTIONS

IREARI F-22 MAX DOOR INSTALLATION



FROM THE TOOLBOX

Hex key set Wrenches An extra set of hands

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IMPORTANT

Read instructions throughly prior to installation. Installation should be performed by a qualified professional.

NOTE: Cam Am Maverick X3 Max chassis' have manufacturing inconsistencies which can cause door alignment to differ from vehicle to vehicle. Spacers are included with this kit to compensate for these inconsistencies. Take your time to ensure that alignment is correct and does not bind or hit the other door or body.

INSTALLATION

- 1. Install front doors first.
- 2. Remove the OEM Plastic skins from the OEM door frames. There are rivets which will need to be drilled out.
- 3. Have a buddy hold the door up to the frame and begin installing hardware finger tight. See graphic above to reference where hard goes.
- 4. Close the door and adjust alignment to the body and front door. Once alignment is where desired tighten down a couple of nuts and bolt to prevent free movement do some open/close testing to check for binding or hitting. Readjust as needed.
- 5. Tighten the rest of the hardware be careful not to over tighten as this can cause distortion on the holes in the door.
- 6. After a couple of rides double check alignment to ensure that there has been no movement.



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